Job Plan Hierarchy

Job Plan: JP13140 Conveyor Belt 12 Month Service

Job Plan	Description
JP13140	Conveyor Belt 12 Month Service
10	Inspect on/off and limit switches.
20	Clean motor.
30	Inspect gear reducer unit. Check gear box oil.
40	Inspect, clean, and lubricate drive chain.
50	Check conveyor belt & pulleys for proper tension.
60	Inspect and lubricate roller bearings and wheels.
70	Operate conveyor to ensure that unit runs quietly.
80	Change oil in gear reducer. Examine drained oil.
90	Record amperage and voltage with motor operating.
100	Replace worn bearings, index plate and bolts.